



# WT and WR series our Technology Line

## THE CAN-DO SOLDERING STATIONS

Whenever it takes user-friendliness and ease of use, the soldering products of the Weller Technology line set new standards. Due to their great price/performance ratio, they are perfect tools for cost-efficient soldering applications.

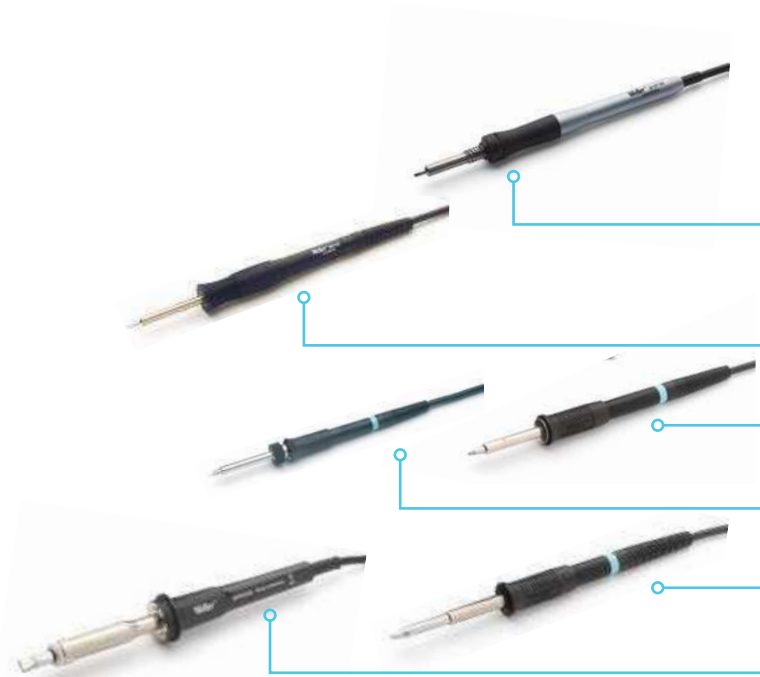


 COMPLETE COMPATIBILITY



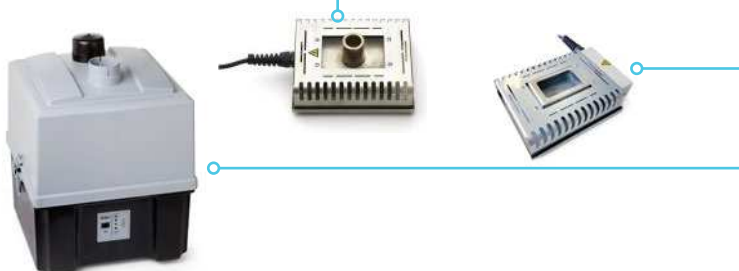


# WT tool selection



### WTHA1

900 W | 1 channel.  
Hot air iron integrated



Active Tip

Power Response

Silver Line

### WTP 90 | 90 W SOLDERING IRON

The high-tech iron for universal use with power response tips.



### WP 65 | 65 W SOLDERING IRON

For delicate and small applications.



### WP 80 | 80 W SOLDERING IRON

Short tip-to-grip distance for all standard soldering applications.



### WSP 80 | 80 W SOLDERING IRON

For all standard soldering applications.



### WP 120 | 120 W SOLDERING IRON

For bigger solder joints.



### WSP 150 | 150 W SOLDERING IRON

For soldering applications with high heat demand



### WMRP | 40 W MICRO-SOLDERING IRON

For very small components with high energy demand



### WMRT | 2 x 40 W MICRO-DESOLDERING TWEEZERS

Slim tweezers for excellent De-/soldering



### WTA 50 | 2 x 25 W DESOLDERING TWEEZERS

For safe desoldering jobs.



### HAP 1 | 100 W SOLDERING & DESOLDERING IRON



### DSX 80 | 80 W DESOLDERING IRON

For horizontal application.

### DXV 80 | 80 W INLINE DESOLDERING IRON

For vertical application.

### WHP 80 | 80 W HEATING PLATE

Preheating plate.

### WSB 80 | 80 W SOLDER BATH

Connectable to all Weller 80 W digital station.

### WSB 150 | 150 W SOLDER BATH

Connectable to all Weller 150 W stations.

### Zero Smog TL

Fume extraction unit Zero Smog TL

\* Device connectable to the soldering stations via WT Hub



**WT 1**  
90 W  
1 channel  
soldering station



**WT 1H**  
150 W  
1 channel  
soldering station



**WT 2M**  
150 W  
2 channel  
soldering station



**WR 3M**  
360 W  
3 channel  
soldering station

	✓	✓	✓	✓
	✓	✓	✓	✓
	✓	✓	✓	✓
	✓	✓	✓	✓
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	✓	✓	✓	✓

Soldering Stations

Soldering iron  
and safety rest

Soldering tips  
and nozzles

Preheating plates

Soldering bathes

Circuit board holder

Solder feeder

Hot air heating gun

Temperature  
measuring

Accessories



# WR 3M Rework Station

## REWORK STATION WITH 3 CHANNELS

The versatile repair station is specifically tailored to the needs and requirements of professional repairs to latest-technology electronic sub-assemblies in industrial production engineering and in the repair and laboratory fields.



### TECHNICAL DATA

Channels	3
Dimensions L x W x H (Inches)	11,02 x 9,45 x 4,06
Dimensions L x W x H (mm)	280 x 240 x 103
Weight (approx.) in kg	7.3
Voltage	230 V
Power	360 W (400 W)
Protection class	I
Overcurrent release	2 A
Temperature range (depends on tool) °C	93 - 454
Temperature range (depends on tool) °F	200 - 850
Temperature accuracy °C	±9°C
Temperature accuracy °F	±17°F
Temperature stability °C	±2°C
Temperature stability °F	±4°F
Equipotential bonding	✓
Max. vacuum	0.7 bar; 20.7 inHg
Interface	USB
ESD-safe	✓
Automatic tool identification	✓
Temperature accuracy for hot air °C	50 - 550
Temperature accuracy for hot air °F	150 - 999
Capacity l/min	18
Max. hot air flow rate l/min (depends on tool)	15 l/min
Built-in pump	Periodic duty 30/30 s
Vacuum	0,7 bar, max
IPC-compliant	(Tip to ground) Corresponds to IPC-J-001
Display	LCD

## WR 3M



### 3-Channel Power Unit, 360 W (400 W)

**360 W (400 W)****WT**

compatible



Order No. T005 33 666 99N

- 3 independent tool channels
- Simultaneous operation of up to 3 soldering tools
- Automatic tool detection
- Own vacuum channel for pick-up





# WR 3000M



## 3-Channel Rework Station Set, 360 W (400 W) for horizontal applications

360 W (400 W)

WT  
compatible



Order No. T005 33 686 99N

- Power unit WR 3M, 3 channels with soldering iron WP 80, desoldering iron DSX 80 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DSX 80 for horizontal applications
- Simultaneous operation of hot air and desoldering



### Scope of supply

Order No.	Model	Description
T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
T005 13 190 99N	DSX 80	Desoldering iron 80 W, 24 V
T005 15 152 99N	WDH 30	Safety rest with dry cleaner
T005 15 161 99N	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
T005 27 116 99N	HAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm
T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
T005 29 184 99N	WVP	WVP Vacuum Pick-Up
T005 33 666 99N	WR 3M	3-Channel Power Unit, 360 W (400 W)
T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

Soldering Stations

Soldering iron and safety rest

Soldering tips and nozzles

Preheating plates

Soldering bathes

Circuit board holder

Solder feeder

Hot air heating gun

Temperature measuring

Accessories





# WR 3000M Set for vertical applications



**3-Channel Rework Station Set, 360 W  
(400 W) for vertical applications**

**360 W (400 W)**



Order No. T005 33 683 99N

- Power unit WR 3M, 3 channels with soldering iron WP 80, desoldering iron DXV 80 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DXV 80 for vertical applications
- Simultaneous operation of hot air and desoldering

Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 180 99N	DXV 80	Inline desoldering iron 80 W, 24 V
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 15 153 99N	WDH 40	Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron
	T005 15 161 99N	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
	T005 27 116 99N	HAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 29 184 99N	WVP	WVP Vacuum Pick-Up
	T005 33 666 99N	WR 3M	3-Channel Power Unit, 360 W (400 W)
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

## Accessories for WR 3000M Sets

Order No.	Description
T005 87 388 50	Adapter for footswitch for WR 3000M Sets and WR 2
T005 13 120 99N	Foot-Switch 1-Step
T005 29 184 99N	WVP Vacuum Pick-Up
T005 87 658 01N	PDN Pliers for changing nozzles.



# WR 2 Rework Station

## REWORK ON HIGHEST LEVEL WITH 2 CHANNELS

One station meets the requirements of a rework workplace.  
Unique connecting compatibility of all tools.  
2 independent tool channels with automatic tool recognition  
guarantee the simultaneous operation of 2 soldering tools.  
Tools are permanently ready for use.



### TECHNICAL DATA

Channels	2
Dimensions L x W x H (Inches)	11,02 x 9,45 x 4,06
Dimensions L x W x H (mm)	280 x 240 x 103
Weight (approx.) in kg	5.6
Voltage	230 V
Power	250 W (300 W)
Protection class	I
Overcurrent release	1,6 A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
Max. vacuum	0,7 bar
Interface	-
ESD-safe	✓
Automatic tool identification	✓
Temperature accuracy for hot air °C	±30
Temperature accuracy for hot air °F	±54
Capacity l/min	18
Max. hot air flow rate l/min (depends on tool)	10
Built-in pump	Periodic duty 30/30 s
Vacuum	0,7 bar
IPC-compliant	(Tip to ground) Corresponds to IPC-J-001
Display	LCD

## WR 2



### 2-Channel Power Unit, 200 W (300 W)

**250 W (300 W)** **WT** compatible

Order No. T005 33 776 99N

- 2 independent channels with automatic tool recognition
- Simultaneous operation up to 2 tools







# WR 2002



## 2-Channel Rework Station Set, 200 W (300 W)

**250 W (300 W)****WT**  
compatible

Order No. T005 33 806 99N

- Power unit WR 2, 2 channels with soldering iron WP 80, desoldering iron DSX 80
- Small repair set for all rework applications
- Simultaneous operation of up to 2 soldering tools (hot air and desoldering iron at the same time is not possible)



Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 190 99N	DSX 80	Desoldering iron 80 W, 24 V
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 33 776 99N	WR 2	2-Channel Power Unit, 200 W (300 W)
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm



# WR 2000ER



## 2-Channel Rework Station Set, 200 W (300 W)

250 W (300 W) **WT** compatible

Order No. T005 33 808 99N

- Power unit WR 2, 2 channels with desoldering iron DSX 120, soldering iron WP 65 and safety rests WDH 10 and WDH 30
- Repair kit for soldering and desoldering
- Simultaneous operation of up to 2 soldering tools



Scope of supply	Order No.	Model	Description
	T005 13 198 99N	DSX 120	Desoldering iron for horizontal applications
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm, Outside Ø 2, 5 mm, Nozzle length 10, 5 mm
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 29 215 99N	WP 65	Soldering iron 65 W, 24 V with Power-Response Heating Technology
	T005 33 776 99N	WR 2	2-Channel Power Unit, 200 W (300 W)
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.

# WR 2000A



## 2-Channel Rework Station Set, 200 W (300 W)

250 W (300 W) **WT** compatible

Order No. T005 33 786 99N

- Hot air station WR 2, 2 channels with hot air iron HAP 1
- Small hot air set
- Simultaneous operation of 2 soldering tools
- All soldering tools upto 200 W connectable



Scope of supply	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 27 115 99N	HAP 1	Hot air iron 100 W, 24 V with hot air nozzle round R 06 Ø 3,0 mm
	T005 33 776 99N	WR 2	2-Channel Power Unit, 200 W (300 W)
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200, Ø 3.0 mm



# WT 2M Soldering Station

## COMPATIBLE WITH MICRO TOOLS, AND MORE!

Packing 150 W of power, the multifunctional 2-channel WT 2M soldering station can operate 2 soldering tools simultaneously. It is backwards compatible with Weller's micro soldering tools, plus many existing passive tip tools providing high performance, easy handling, and long tip life.



### TECHNICAL DATA

Channels	1
Dimensions L x W x H (Inches)	5,31 x 4,29 x 5,87
Dimensions L x W x H (mm)	135 x 109 x 149
Weight (approx.) in kg	2.88
Voltage	230 V
Power	150 W (160 W)
Protection class	I
Fuse	T800mA
Temperature range (depends on tool) °C	50 - 450
Temperature range (depends on tool) °F	150 - 850
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
USB port	
ESD-safe	✓
Automatic tool identification	
Display	LCD
Equipotential bonding socket	Via 3,5 mm pawl socket on back of device (normal state hard grounded)

## WT 2M

### 2-Channel Power Unit, 150 W



Order No. T005 34 436 99

- Serving 2 users at once (with intelligent power sharing)
- High performance and functionality - Compatible with Weller's microsoldering cartridge tip tools, plus many existing passive tip tools
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- OFF time, Prozess window, Lock function, Offset





## WT 2010M

### 2-Channel Soldering Station Set, 150 W with soldering iron WTP 90

150 W **WT** compatible

Order No. T005 34 446 99

- Power unit WT 2M, 2 channel with soldering iron WTP 90 and safety rest WSR 200
- WTP 90: The soldering iron for universal use with power response tips. Tip family XNT & THM (high mass tips)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 29 223 99N	WTP 90 Set	Hybrid soldering iron WTP 90 with safety rest
	T005 34 436 99	WT 2M	2-Channel Power Unit, 150 W

## WT 2020M

### 2-Channel Soldering Station Set, digital 150 W with desoldering tweezers WMRT and soldering iron WMRP

150 W **WT** compatible

Order No. T005 34 456 99

- Power unit WT 2M, 2 channel station with WMRT micro desoldering tweezers and WSR 203 safety rest and WMRP micro soldering iron with WSR 205 safety rest
- WMRP: Micro soldering iron for Active-Tip Heating Technology, RT Tip family; WMRT: Micro desoldering tweezers for Active-Tip Heating Technology, RTW Tip family
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 13 173 99N	WMRT Set	Micro desoldering tweezers WMRT with safety rest
	T005 29 190 99N	WMRP Set	Micro soldering iron WMRP with safety rest
	T005 34 436 99	WT 2M	2-Channel Power Unit, 150 W



# WT 1H Soldering Station

## THIS IS SOLDERING TODAY

If you need even more performance than 90 watts, then the high power version with 150 watts is the right solution.



### TECHNICAL DATA

Channels	1
Dimensions L x W x H (Inches)	5.87 x 5.43 x 3.98
Dimensions L x W x H (mm)	149 x 138 x 101
Weight (approx.) in kg	3
Voltage	230 V, 50 Hz
Power	150 W
Protection class	I
Fuse	T2A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
Interface	One switching output
ESD-safe	✓
Automatic tool identification	✓
Display	Backlit LCD
Equipotential bonding socket	Via 3,5 mm pawl socket on front of device



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



#### Multi-functional LC display

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT 1 / WT 1H soldering stations can be stacked on the WTHA 1 hot-air station, or on each other, saving space on the workbench.



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.



## WT 1H

### 1-Channel Power Unit, 150 W

150 W WT compatible



Order No. T005 34 356 99N

- High productivity (Power unit with 1 channel, 150W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Grafical backlit LC-Display
- High performance and functionality - many connectable tools
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- OFF time, Prozess window, Lock function, Offset



## WT 1010H

### 1-Channel Soldering Station Set, 150 W with soldering iron WP120

150 W WT compatible



Order No. T005 34 386 99N

- Power unit WT 1H, 1 channel with soldering iron WP 120 Robust and safety rest WSR 201
- WP 120 (120 W): All-rounder with Power-Response soldering tip, XT Tip family and XT soldering head
- OFF time, Prozess window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 193 99N	WP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 34 356 99N	WT 1H	1-Channel Power Unit, 150 W
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm





# WT 1011H

## 1-Channel Soldering Station Set, 150 W with soldering iron WP 200



Order No. T005 34 396 99N

- Power unit WT 1H, 1 channel with soldering iron WP 200 and safety rest WSR 202
- WP 200 High Power soldering iron (200 W) with power response tips. Ideal for applications with high mass applications. Tip Family XHT
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 176 99N	WSR 202	2-in-1 safety rest with metal wool brass and sponge
	T005 29 199 99N	WP 200	Soldering iron 200 W, 24 V with Power-Response Heating Technology
	T005 34 356 99N	WT 1H	1-Channel Power Unit, 150 W
	T005 44 801 99	XHT D	Soldering tip, chisel, 5,0 x 1,2 mm



# WT 1 Soldering Station

## THIS IS SOLDERING TODAY

The detailed LC display enables an unprecedented overview of all functions, quick and easy to reach via the new user-friendly menu button. The lightning quick change process of the heating element during operation allows efficient work with several different tip types in quick succession.



### TECHNICAL DATA

Channels	1
Dimensions L x W x H (Inches)	5,87 x 5,44 x 3,98
Dimensions L x W x H (mm)	149 x 138 x 101
Weight (approx.) in kg	1.9
Voltage	230 V, 50/60 Hz
Power	95 W
Protection class	I
Fuse	0,5 A
Temperature range (depends on tool) °C	50 - 450
Temperature range (depends on tool) °F	150 - 850
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
Interface	One switching Output
ESD-safe	✓
Automatic tool identification	✓
Display	Backlit LCD
Equipotential bonding socket	Via 3,5 mm pawl socket on front of device



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



#### Multi-functional LC display

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT 1 / WT 1H soldering stations can be stacked on the WTHA 1 hot air station, or on each other, saving space on the workbench.



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.



# WT 1

## 1-Channel Power Unit, 95 W



Order No. T005 34 346 99N

- High productivity (Power unit with 1 channel, 90 W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Grafical backlit LC-Display
- High performance and functionality - many connectable tools
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W

# WT 1010

## 1-Channel Soldering Station set, 95 W with soldering iron WTP 90



Order No. T005 34 366 99N

- Power unit WT 1, 1 channel with soldering iron WTP 90 and safety rest WSR 200
- WTP 90: The soldering iron (90 W) for universal use with power response tips. Tip family XNT & XH (high mass tips)
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 174 99N	WSR 200	2-in-1 safety rest with metal wool brass and sponge
	T005 29 222 99N	WTP 90	Hybrid soldering iron 90 W, 24 V with Power Response Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm



## WT 1012

### 1-Channel Soldering Station Set, digital 95 W with soldering iron WSP 80



Order No. T005 34 406 99N

- Power unit WT 1, 1 channel with soldering iron WSP 80 and safety rest WSR 201
- WSP 80 soldering iron (80 W) with Silver-Line tips for all standard soldering applications. Tip family: LT
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 161 99N	WSP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

## WT 1013

### 1-Channel Soldering Station Set, 95 W with soldering iron WP 80



Order No. T005 34 416 99N

- Power unit WT 1, 1 channel with soldering iron WP 80 and safety rest WSR 201
- WP 80: Soldering iron (80 W) with Silver-Line tips for all standard applications with short tip-to-grip design. Tip family LT
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm



# WT 1014

## 1-Channel Soldering Station Set, 95 W with soldering iron WSP 80 Robust



Order No. T005 34 426 99N

- Power unit WT 1, 1 channel with soldering iron WSP 80 Robust and safety rest WSR 201
- WSP 80 Robust soldering iron (80 W) with power response tips for all standard applications, robust version. Tip family LT
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 172 99N	WSP 80 Robust	Soldering iron robust 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W